

Technical drawing of a mechanical part, likely a shaft or tube, showing a cross-section with dimensions. The drawing includes a vertical line with a horizontal line at the top, labeled with dimensions: 0,01, 20, 0,03, and 20. The text "20±(8.149)" is written vertically along the line.

(1.181)

$\phi 77.5$

$\phi 27.5$

$\phi 20 H7$

$\phi 6$

$\phi 50 H7$

30

12

2

6

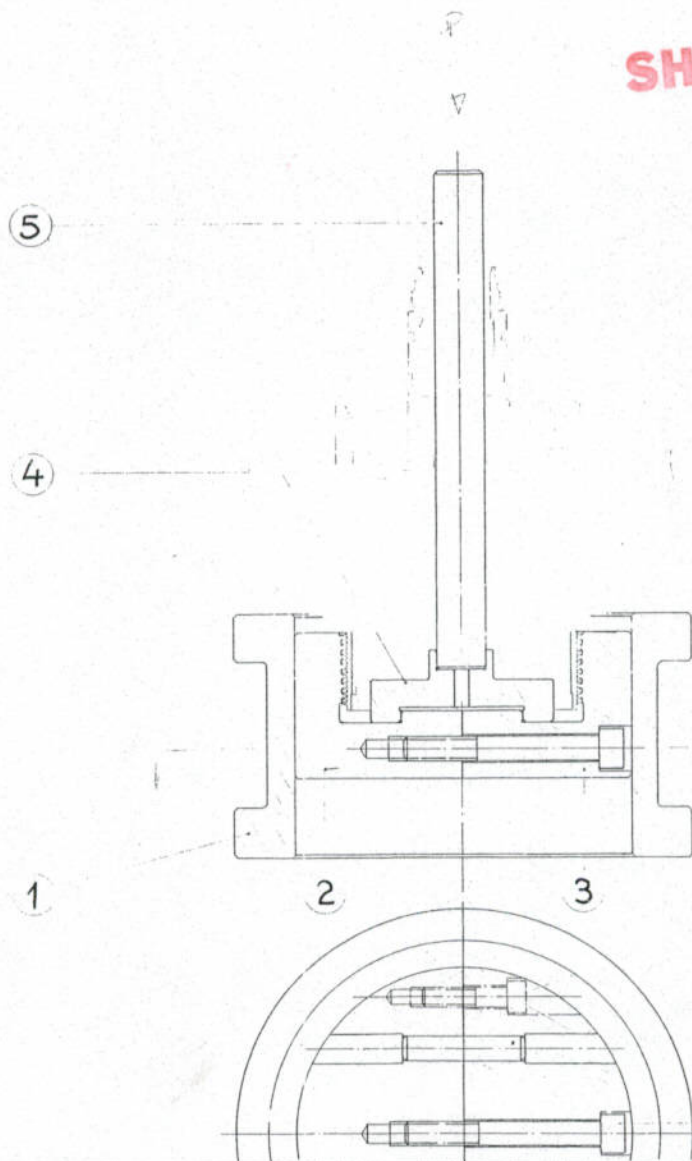
6

② // ⊥ 0.01 √32

(3.0 ± 1.0)

| | | | | |
|-------------------------|--|--------------------|----------|--------------------|
| | 48-PC | USINAGE 6.3 3.2 | ECH 1 | CRESPO 46.0° 84 |
| RONDELLE DE POLISSEE | 35 NGD14 TR REV. R ≥ 1700 MPa (Jruni) | 800 B3228 04 | | |

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MODE d'UTILISATION exp. 4

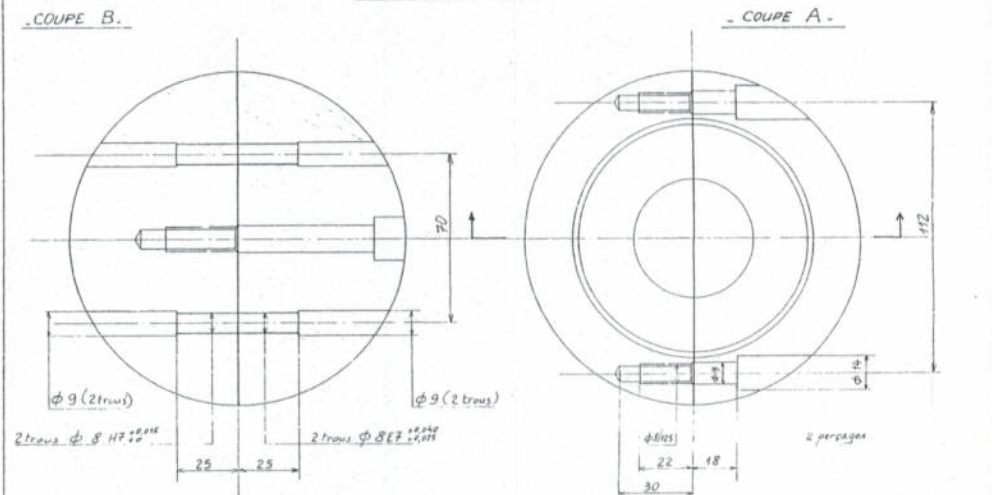
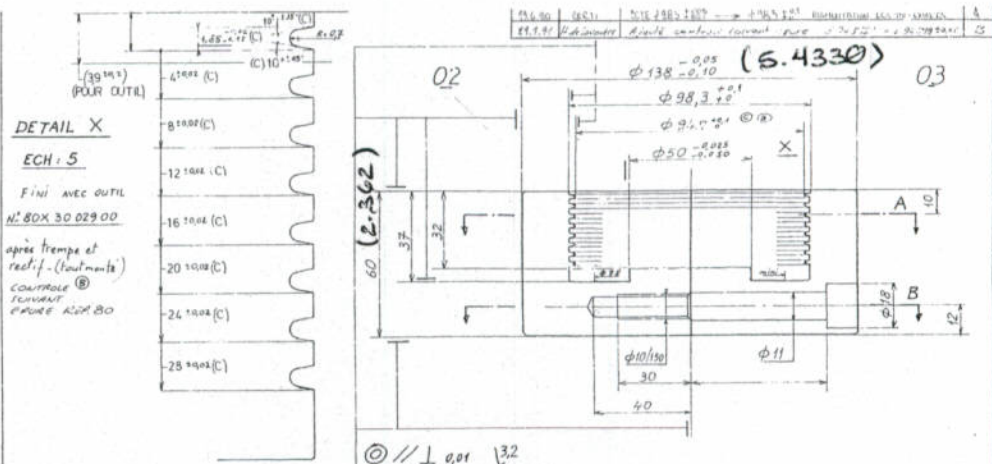
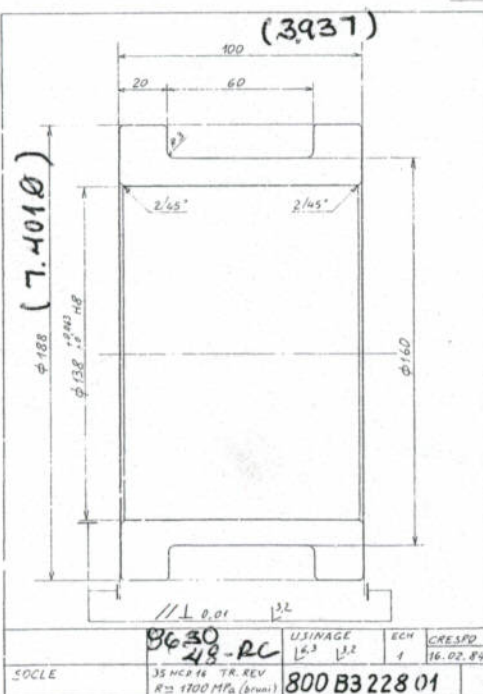
1. La pièce étant retournée, mise en place de la rondelle de poussée
2. Coiffer le labyrinthe avec les 4/2 mâchoires repères 02 et 03
qui seront pincées et bloquées avec repères 06-07 et 08.
3. Dépense du labyrinthe suivant plan d'ensemble.

[illegible]

SHOP COPY

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mark the 01
800B322800



| | | | | | | |
|--|--|--|--|------------------|---------|--|
| 8030 | | 39-PC | | VERBALE | ECHELLE | CRESPO |
| 1/2 MACHOIRE | | 15.000 TR. REV. | | 800 B3 228 03 | | 17-02-84 |
| 4/3/91 GRANDIN: modification de la cotation - cote 894.719 - 894.719 | | | | | | |
| TOLERANCES GENERALES | | L'USURE | | CHANG. NON COTES | | CASER LES ANGLES |
| ANGLES DROITS | | R 0.25 | | RAYONS TENDUS | | 0.25 A 0.5 |
| AUTRES ANGLES | | R 0.25 | | NON COTES | | MANQUER LES 10 SUR LES PIECES SEPARABLES |
| MACHINE | | DESIGNATION PIECE | | N° PIECE | | |
| MAKILA | | ROUET CENTRIFUGE | | 0.298.20.7510 | | |
| | | MONTAGE DE PRESSE | | | | |
| | | pour depose du laby. in the | | | | |
| | | 20.300 Section 1400 | | | | |
| DESINE PAR | | DATE | | VERBIE PAR | | |
| CRESPO | | 17-02-84 | | | | |
| | | TURBOMECA 64500 BORDES-FRANCE | | | | |
| | | N° 800 B3 228 00 | | | | |
| | | 800B322800 - C <31 janvier 2007> - 2/2 | | | | |